

SERIES AP 1900

TIED DIAPHRAGM REGULATOR

Intermediate Flow–High Pressure



- Single stage
- Stainless steel 316L VAR secondary remelt construction
- Large diaphragm for increased sensitivity and control
- Vacuum to 3,500 psig (241 bar) inlet
- Surface finish 15 Ra max/10 Ra avg (10, 7 & 5 Ra max options)
- Cleaned, assembled and packaged for high purity semiconductor applications
- High flow (HF) option
- Installation and operating instructions available at www.aptech-online.com in the Tech Briefs section

Operating Parameters

Source pressure	vacuum to 3,500 psig (241 bar)
Delivery pressure	AP 1901 1 to 10 psig (0.07 to .7 bar)
	AP 1902 1 to 30 psig (0.07 to 2 bar)
	AP 1906 2 to 60 psig (0.14 to 4 bar)
	AP 1910 2 to 100 psig (0.14 to 7 bar)
	AP 1915 5 to 150 psig (.34 to 10 bar)
Proof pressure	4,000 psig (276 bar)
Burst pressure	8,000 psig (552 bar)

Other Parameters

Inlet/outlet connectors	1/4, 3/8 or 1/2 inch face seal or tube weld
Bonnet port	1/8 inch NPT
Flow coefficient (Cv)	0.13 (HF = 0.16)
Internal volume	0.82 in ³ (13.5 cm ³)
Operating temperature	-40° to +160°F (-40° to +71°C)
Surface finish	15 µin Ra max / 10 µin. Ra avg. (0.4/0.25 µm) standard; 10 µin (0.25 µm); 7 µin (0.18 µm); and 5 µin (0.13 µm) Ra max optional
Inboard leakage	2 x 10 ⁻¹⁰ sccs
Outboard leakage	2 x 10 ⁻⁹ sccs He at 1,500 psig inlet pressure
Leakage across seat	4 x 10 ⁻⁸ sccs He at 1,000 psig inlet pressure
Installation	surface or panel (optional)
Supply pressure effect	0.25 psig per 100 psig source pressure change
	HF 0.6 psig per 100 psig source pressure change

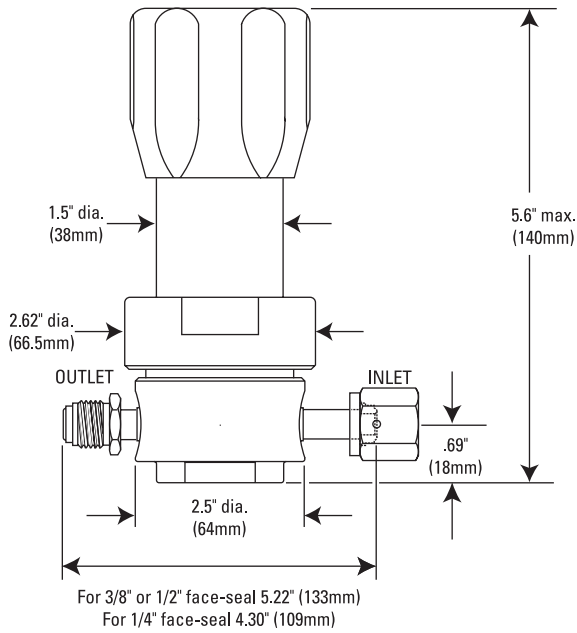
Materials

	Series AP 1900 S Noncorrosive	Series AP 1900 SH Corrosive
Type of Service		
Wetted Parts		
Body	SS 316L secondary remelt	SS 316L secondary remelt
Poppet, diaphragm	SS 316L	Ni-Cr-Mo alloy / UNS N06022
Finish	electropolished and passivated	electropolished and passivated
Seat	PCTFE (Polyimide optional)	PCTFE

All specifications subject to change without notice.

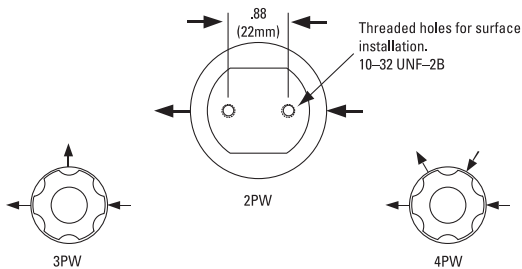
THE ULTIMATE IN ULTRACLEAN

DIMENSIONAL INFORMATION



All dimensions in inches (mm). Metric dimensions are for reference only.

PORTING CONFIGURATIONS



CAUTION: Product selection is the sole responsibility of the user, regardless of any recommendations or suggestions made by the factory. The user shall make selections based upon their own analysis and testing with regard to function, material compatibility and product ratings. Proper installation, operation and maintenance are also required to assure safe, trouble free performance.

ORDERING INFORMATION

Sample Order Number AP 1902SM 4PW FV4 FV4 40 V3 P

AP 1902 | Series

AP 1901 = 1-10 psig (.07 to .7 bar)
AP 1902 = 1-30 psig (.07 to 2 bar)
AP 1906 = 2-60 psig (.14 to 4 bar)
AP 1910 = 2-100 psig (.14 to 7 bar)
AP 1915 = 5-150 psig (.34 to 10 bar)

S | Material

S = Stainless steel (SS)
SH = SS/Ni-Cr-Mo alloy

M | Surface Finish Options

M = 10 μ m. Ra max
V = 7 μ m. Ra max
X = 5 μ m. Ra max

4PW | Ports

2PW = 2 ports butt weld
3PW = 3 ports butt weld
4PW = 4 ports butt weld

FV4 FV4 | Connections Inlet / Outlet

FV4 = 1/4 inch face seal female
MV4 = 1/4 inch face seal male
FV6 = 3/8 inch face seal female
MV6 = 3/8 inch face seal male
FV8 = 1/2 inch face seal female
MV8 = 1/2 inch face seal male

Tube weld stub available

40 V3 | Gauges* Source / Delivery

0 = No gauge
V3 = 30-0-30 psig/bar
L = 30-0-60 psig/bar
1 = 30-0-100 psig/bar
2 = 0-200 psig/bar
10 = 0-1000 psig/bar
40 = 0-4000 psig/bar

* Standard gauge ports are 1/4 inch face seal male (1/4 inch female available).

P | Options

HF = High flow
P = Panel installation ring**
VS = Polyimide seat

** On panel mount option, bonnet port is not threaded. Panel hole 1.43" diameter.

AP Tech has product options and variations which are not documented in data sheets. If you have a model number that is not defined by the ordering information, please consult the factory or your local representative.

